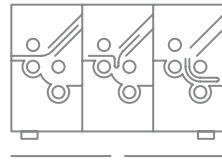


# M9

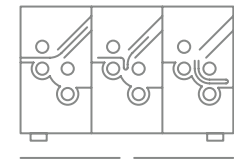


BUCKLE FOLDING MACHINES

## Technical specifications

BUCKLE FOLDING MACHINES

# M9

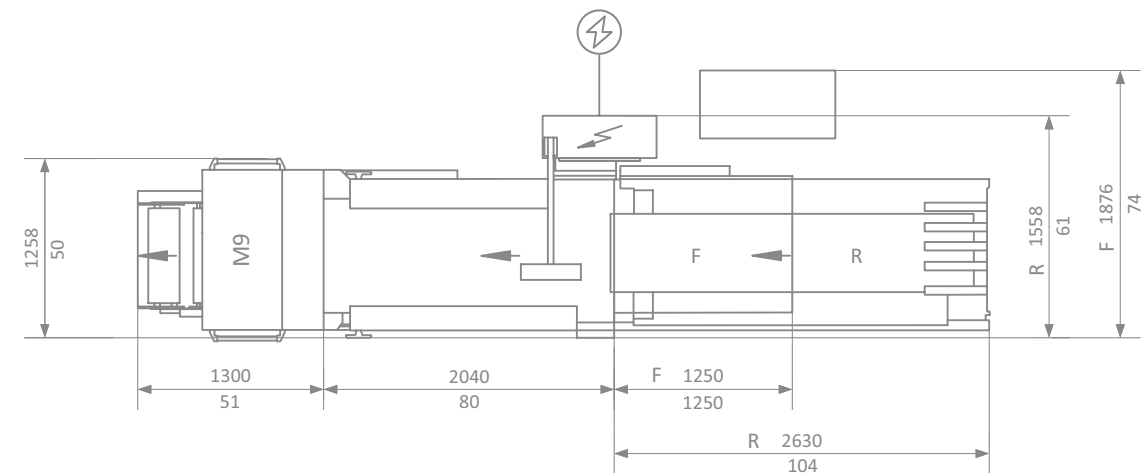


TECHNICAL SPECIFICATIONS		M9 - R		M9 - F	
		mm	inch	mm	inch
Pile height	max.	-		650	25 1/2
Infeed width	min.	200	8	200	8
	max.	600	23 1/2	600	23 1/2
Infeed length	min.	250	9 3/4	200	8
	max.	1,080	42 1/2	1,200	47 1/4
Grammage	min.	40 g/m <sup>2</sup> (depending on paper quality and folding pattern)			
	max.	60 g/m <sup>2</sup> (depending on paper quality and folding pattern)			
Folding length	min.	30 (-25) <sup>1</sup>	1 1/5 (-1) <sup>1</sup>	30 (-25) <sup>1</sup>	1 1/5 (-1) <sup>1</sup>
	max. (buckle plate 1-3)	500	19 5/8	500	19 5/8
	max. (further buckle plates)	300	11 3/4	300	11 3/4
Number of buckle plates		10, 12, 16, 20 or 24		10, 12 or 16	
Fold roller diameter		32	1 1/4	32	1 1/4
Slitter shaft diameter		25	1	25	1
Speed	min.	30 m/min (98 fpm)			
	max.	160 m/min (525 fpm)			
Compressed air supply	Sheet deflector	0.2 m <sup>3</sup> /h 6 bar			

<sup>1</sup> Exact minimum fold length after checking customer samples.

### TECHNICAL DRAWING Floorplan M9

Measurements: mm  
inch



Electrical supply

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This brochure is subject to change without notice. The technical specifications vary depending upon paper quality.

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